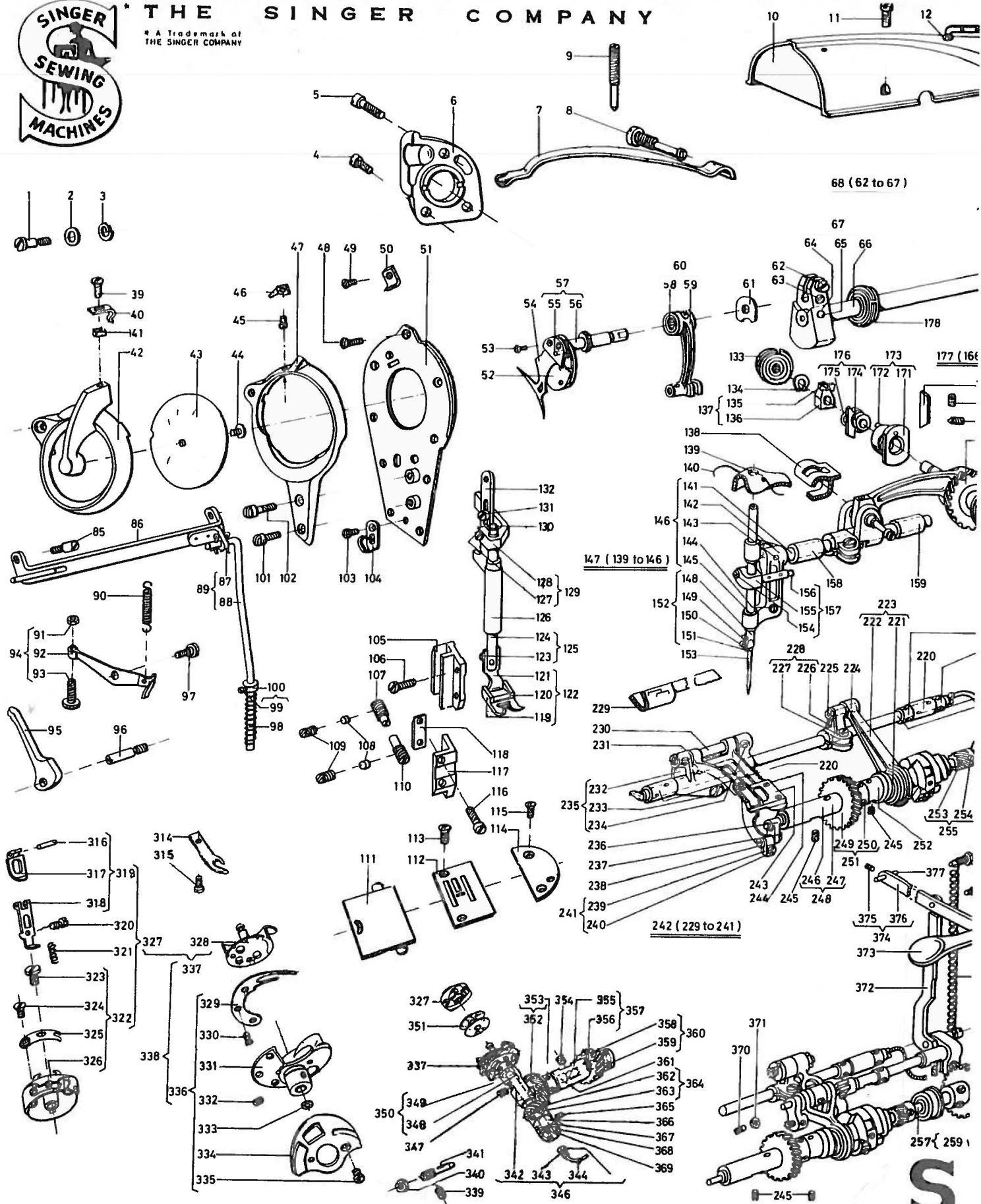
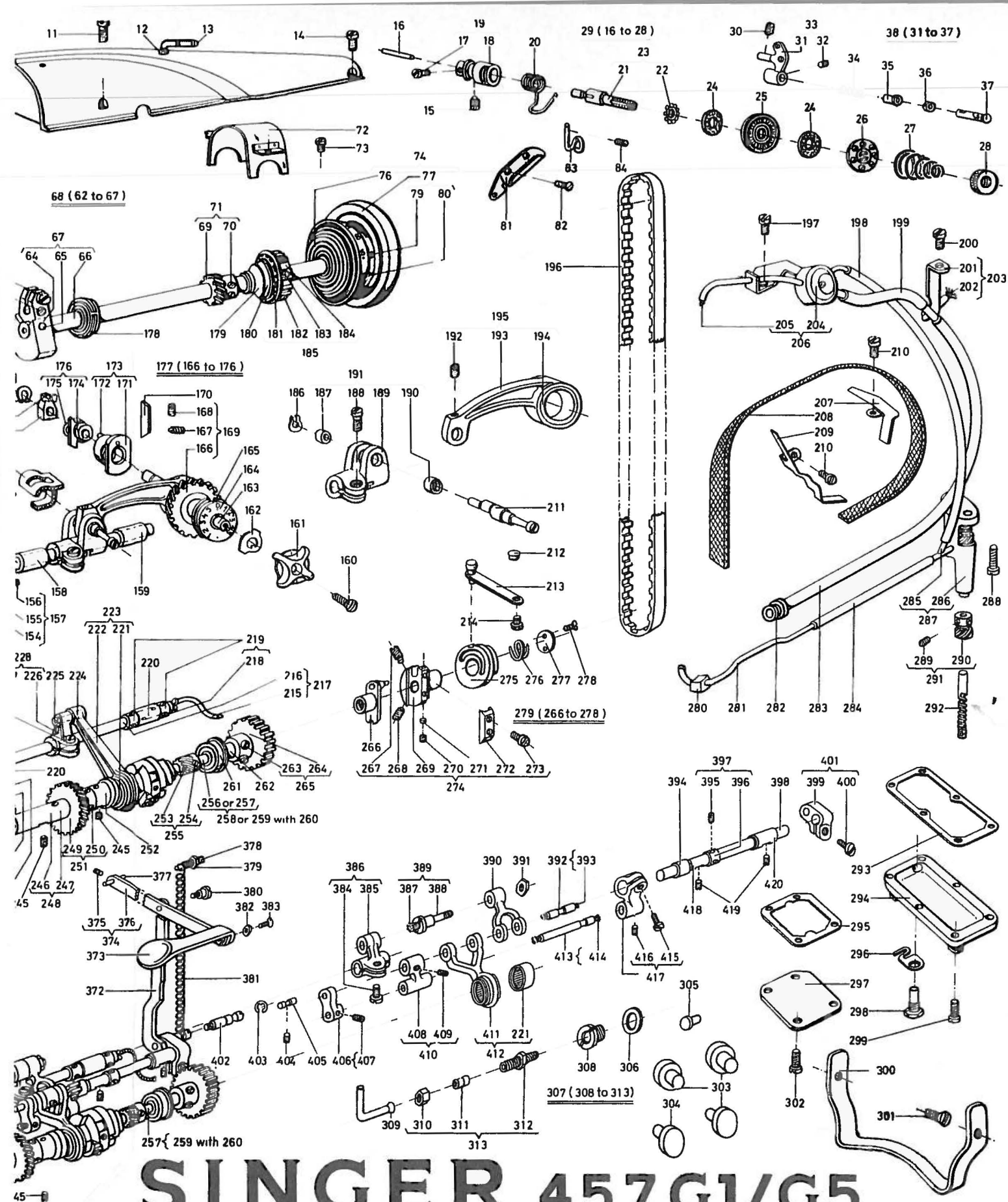




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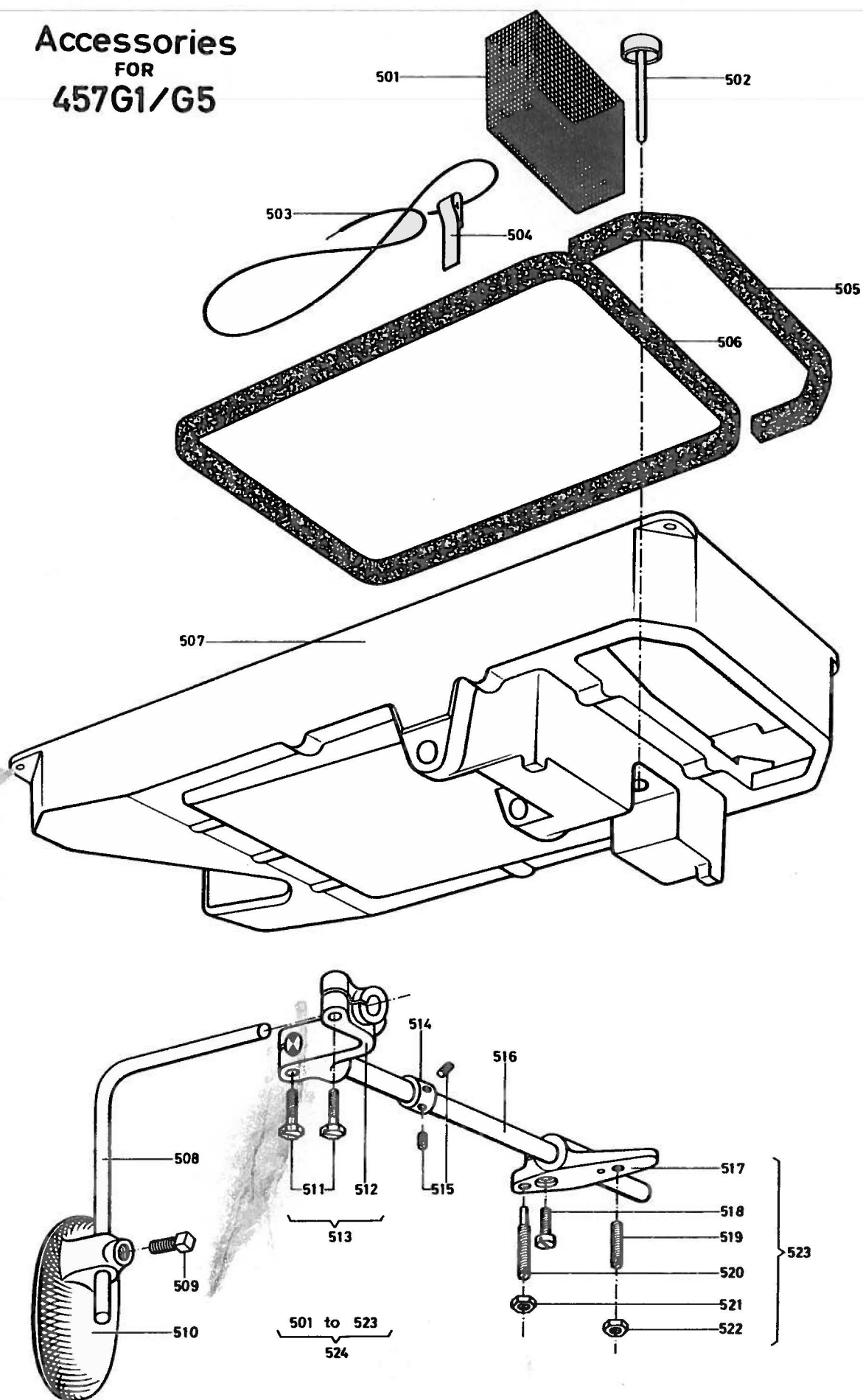


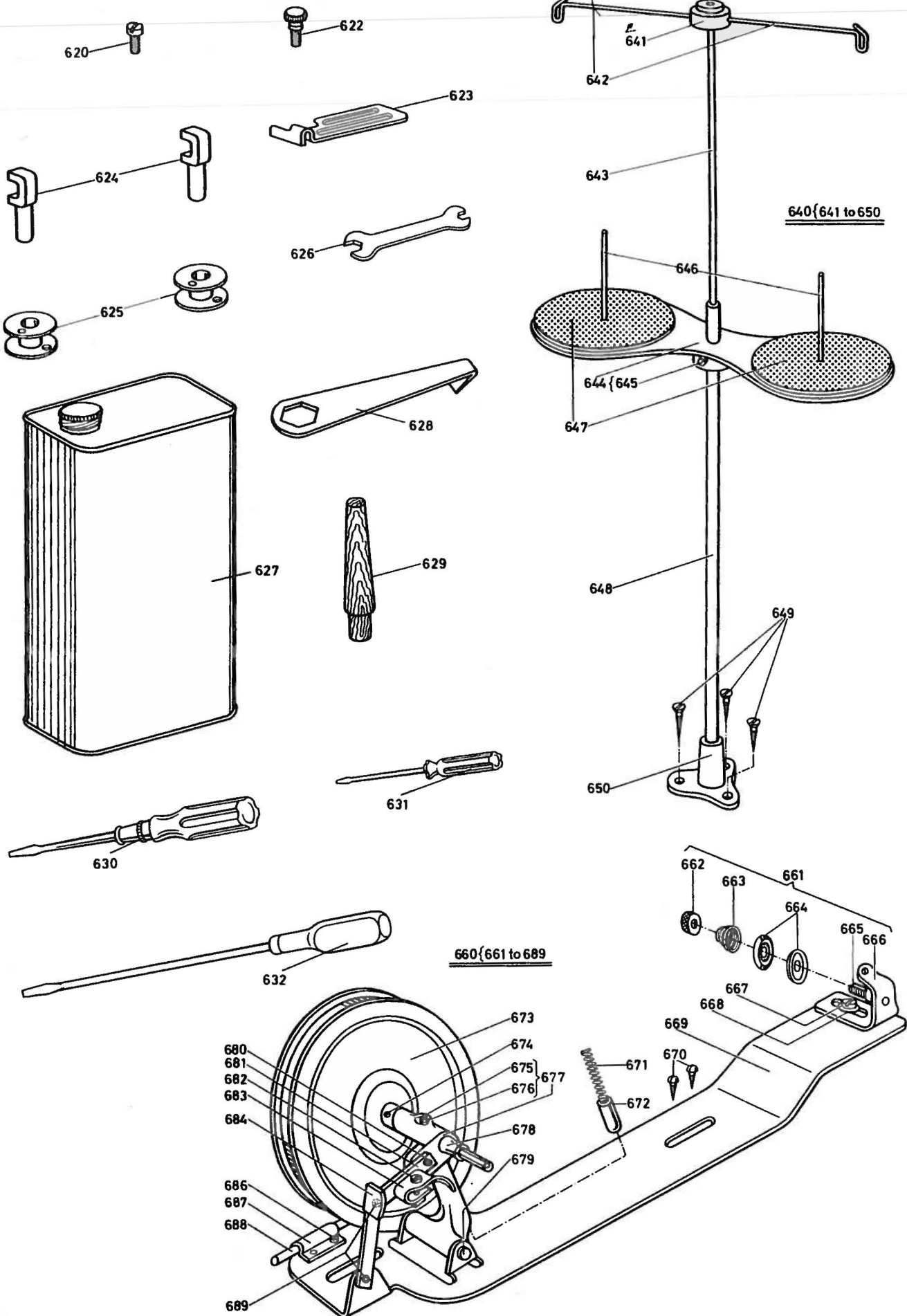


SINGER 457G1/G5

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Accessories FOR 457G1/G5





Ill. Ref. No.	Part No.	for Class G1 G5	Name	Components
1	61-850	x x	Rotary Take-up Guard Hinge Screw	
2	230743-803	x x	Rotary Take-up Guard Hinge Screw Thrust Washer	
3	502622	x x	Rotary Take-up Guard Cover Hinge Screw Spring Washer	
4	500268-805	x x	Arm Cover (back) Screw (short)(2)	
5	500267-805	x x	Arm Cover (back) Screw (long)	
6	502502	x x	Arm Cover (back)	
7	502653	x x	Presser Bar Spring	
8	500261-850	x x	Presser Bar Spring Screw Stud	
9	500260-803	x x	Presser Bar Spring Screw (Pressure regulating)	
10	502503	x x	Arm Cover (top)	
11	500267-805	x x	Arm Cover (top) Screw (front)(2)	
12	1654-805	x x	Thread Retainer Lock Nut	
13	502667	x x	Thread Retainer	
14	500268-805	x x	Arm Cover (top) Screw (2)	
15	500265-850	x x	Thread Take-up Spring Regulator Set Screw	
16	270086	x x	Tension Releasing Pin	
17	50305-803	x x	Tension Stud Set Screw	
18	502669	x x	Thread Take-up Spring Regulator	
19	502698	x x	Thread Take-up Spring Regulator Cpl.	50305, 502669
20	502668	x x	Thread Take-up Spring	
21	* 50304	x x	Tension Stud	
22	* 272220	x x	Tension Washer	
23	276225	x x	Tension Stud	50304, 272220
24	202079	x x	Tension Wheel Washer (felt)(2)	
25	272221	x x	Tension Wheel	
26	272218	x x	Tension Releasing Disc	
27	272219	x x	Tension Spring	
28	1560-803	x x	Tension Thumb Nut	
29	502663	x x	Tension (rotary) Complete	1560, 270086, 272218, 272219, 272221, 276225, 502668, 502698, two 202079
30	50429-833	x x	Pretension Bracket Screw	
31	502654	x x	Pretension Bracket	
32	460-819	x x	Pretension Stud Set Screw	
33	502699	x x	Pretension Bracket Cpl.	460, 502654
34	272208	x x	Pretension Spring	
35	210993	x x	Pretension Sleeve	
36	210958	x x	Pretension Stud Collar	
37	272209	x x	Pretension Stud	
38	502658	x x	Pretension Bracket Complete	210958, 210993, 272208, 272209, 502699
39	500246-819	x x	Rotary Take-up Guard Cover Spring Catch Screw	
40	276508	x x	Rotary Take-up Guard Cover Spring Catch	
41	1529-805	x x	Rotary Take-up Guard Cover Spring Catch Screw Nut	
42	502657	x x	Rotary Take-up Guard Cover	
43	272128	x x	Rotary Take-up Guard Cover Window	
44	1423-819	x x	Rotary Take-up Guard Cover Window Screw	
45	237-819	x x	Thread Cutter Screw	
46	502670	x x	Thread Cutter	
47	502656	x x	Rotary Take-up Guard	
48	500246-819	x x	Face Plate Screw (9)	
49	500262-819	x x	Thread Cutter Screw	
50	502664	x x	Thread Cutter	
51	502537	x x	Face Plate	
52	502659	x x	Rotary Take-up Mounting Disc with three 272212	
53	500244-833	x x	Rotary Take-up Screw (2)	
54	502655	x x	Rotary Take-up	
55	270161	x x	Needle Bar Crank Stud Pin	
56	502607	x x	Needle Bar Crank Stud	
57	502694	x x	Needle Bar Crank Stud Cpl.	270161, 502607
58	270266	x x	Needle Bar Connecting Link Needle Bearing	
59	* 502599	x x	Needle Bar Connecting Link	
60	502598	x x	Needle Bar Connecting Link Complete	270266, 502599
61	276114	x x	Needle Bar Connecting Link Thrust Washer	
62	140172-803	x x	Needle Bar Crank Stud Pinch Screw	
63	1259-830	x x	Needle Bar Crank Stud Position Screw	
64	* 502605	x x	Needle Bar Crank	
65	502927	x x	Arm Shaft and Needle Bar Crank Pin	
66	* 502722-001	x x	Arm Shaft	
67	502723-001	x x	Arm Shaft and Needle Bar Crank Complete	502605, 502722-001, 502927
68	502681-001	x x	Arm Shaft Complete	1259, 140172, 502723-001
69	265837	x x	Needle Vibrating Pinion	

List

Ill. Ref. No.	Part No.	for Class G1 G5	Name	Components
70	500318-833	x x	Needle Vibrating Pinion Set Screw (2)	
71	502929-002	x x	Needle Vibrating Pinion Cpl.	265837, two 500318
72	502630	x x	Needle Vibrating Gear Oil Shield	
73	207-805	x x	Needle Vibrating Gear Oil Shield Screw	
74	272227	x x	Machine Pulley Complete	272142, 272226
76	272142	x x	Arm Shaft Ball Bearing (back)	
77	272226	x	Machine Pulley with 141566 and 141567	
79	141566-803	x x	Machine Pulley Position Screw	
80	141567-803	x x	Machine Pulley Set Screw	
81	502665	x x	Thread Guide (front of Arm)	
82	500246-819	x x	Thread Guide (front of Arm) (2)	
83	502666	x x	Thread Pull-off	
84	460-819	x x	Thread Pull-off Set Screw	
85	140145-803	x x	Knee Lifter Rock Frame Hinge Screw (2)	
86	502588	x x	Knee Lifter Rock Frame	
87	202302	x x	Knee Lifter Lifting Rod Cotter Pin (2)	
88	502697	x x	Knee Lifter Lifting Rod	
89	502585	x x	Knee Lifter Lifting Rod Cpl.	502697, two 202302
90	502662	x x	Tension Releaser Spring	
91	1747-805	x x	Tension Releaser Adjusting Screw Lock Nut	
92	502660-001	x x	Tension Releaser	
93	500259-803	x x	Tension Releaser Adjusting Screw	
94	502661-001	x x	Tension Releaser Complete	1747, 500259, 502660-001
95	276027	x x	Presser Bar Lifter	
96	1349-803	x x	Presser Bar Lifter Hinge Screw	
97	500275-803	x x	Tension Releaser Hinge Screw	
98	502586	x x	Knee Lifter Lifting Rod Spring	
99	200113-806	x x	Knee Lifter Lifting Rod Collar Set Screw	
100	227227	x x	Knee Lifter Lifting Rod Collar with 200113	
101	1454-819	x x	Rotary Take-up Guard Screw (short)	
102	1485-819	x x	Rotary Take-up Guard Screw (long)	
103	500262-819	x x	Thread Guide Screw	
104	276051	x x	Thread Guide	
105	502604	x x	Needle Bar Connecting Stud Guide Block	
106	51369-850	x x	Needle Bar Connecting Stud Guide Block Screw (2)	
107	500255-803	x x	Needle Bar Yoke Guide (rear)	
108	241763	x x	Needle Bar Yoke Guide Set Screw Packing (2)	
109	462-830	x x	Needle Bar Yoke Guide Set Screw (2)	
110	500254-803	x x	Needle Bar Yoke Guide (front)	
111	502522	x x	Bed Slide	
112	210600	x x	Throat Plate	
113	500244-833	x x	Throat Plate Screw (2)	
114	210505	x x	Bed Plate (back)	
115	500244-833	x x	Bed Plate (back) Screw (2)	
116	51369-850	x x	Needle Bar Connecting Link Clamping Plate Screw (2)	
117	502600	x x	Needle Bar Connecting Link Guide Block	
118	502601	x x	Needle Bar Connecting Link Clamping Plate	
119	202090	x x	Presser Foot Hinge Pin	
120	203029	x	Presser Foot Plate	
120	503617	x	Presser Foot Plate	
121	210620	x x	Presser Foot Shank	
122	210569	x	Presser Foot (hinged) Cpl.	202090, 203029, 210620
122	503618	x	Presser Foot (hinged) Cpl.	202090, 210620, 503617
123	500256-803	x x	Presser Foot Screw	
124	502695	x x	Presser Bar	
125	502652	x x	Presser Bar Complete	500256, 502695
126	276536	x x	Presser Bar Bushing	
127	51369-850	x x	Presser Bar Position Guide Pinch Screw	
128	502645	x x	Presser Bar Position Guide	
129	502696	x x	Presser Bar Position Guide Complete	51369, 502645
130	276025	x x	Presser Bar Ball	
131	86-803	x x	Knee Lifter Lifting Link Screw	
132	502584	x x	Knee Lifter Lifting Link	
133	272144	x x	Needle Vibrating Shaft Bearing (rear)	
134	502634	x x	Needle Vibrating Shaft Bearing Snap Ring	
135	447-830	x x	Needle Vibrating Eccentric Stop Set Screw	
136	502629	x x	Needle Vibrating Eccentric Stop	

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Ill. Ref. Part No. No.	for Class G1 G5	Name	Components
137 502683	x x	Needle Vibrating Eccentric Stop Complete	447, 502629
138 502619	x x	Needle Bar Yoke Connecting Link Hinge Bearing Oiling Felt	
139 502608	x x	Needle Bar Oiling Felt	
140 502594	x x	Needle Bar Oiling Felt Cord	
141 *502689-001	x x	Needle Bar Yoke Shaft	
142 *502609	x x	Needle Bar Yoke	
143 *502570	x x	Needle Bar Yoke Pin	
144 *502571	x x	Needle Bar Yoke Guide Pin	
145 *502690	x x	Needle Bar Bearing (2)	
146 502688-001	x x	Needle Bar Yoke Complete	502570, 502571, 502609, 502689-001, two 502690
147 502687-001	x x	Needle Bar Yoke Complete	502594, 502608, 502688-001
148 502905	x x	Needle Bar	
149 238-819	x x	Needle Bar Thread Guide Screw	
150 223-803	x x	Needle Set Screw	
151 502597	x x	Needle Bar Thread Guide	
152 502906	x x	Needle Bar Complete	223, 238, 502597, 502905
153 Cat. 1905	x x	Needle	
154 500251-803	x x	Needle Bar Connecting Stud Pinch Screw	
155 502602	x x	Needle Bar Connecting Stud	
156 502603	x x	Needle Bar Connecting Stud Oil Wick	
157 502693	x x	Needle Bar Connecting Stud Complete	500251, 502602, 502603
158 502674	x x	Needle Bar Yoke Bearing (front)	
159 502672	x x	Needle Bar Yoke Bearing (back)	
160 51464-819	x x	Needle Vibrating Adjusting Eccentric Knob Screw	
161 502621	x x	Needle Vibrating Adjusting Eccentric Knob	
162 502624	x x	Needle Vibrating Adjusting Eccentric Knob Spring	
163 502633	x x	Needle Vibrating Shaft	
164 502623	x x	Needle Vibrating Adjusting Eccentric Knob Dial	
165 272143	x x	Needle Vibrating Shaft Bearing (front)	
166 502627	x x	Needle Vibrating Eccentric Driving Flange	
167 500283-830	x x	Needle Vibrating Eccentric Friction Gib Adjusting Screw (2)	
168 853-830	x x	Needle Vibrating Eccentric Friction Gib Adjusting Screw Set Screw (2)	
169 502684	x x	Needle Vibrating Eccentric Driving Flange Complete	502627, two each 853, 500283
170 502628	x x	Needle Vibrating Eccentric Friction Gib	
171 *502625	x x	Needle Vibrating Eccentric	
172 502626	x x	Needle Vibrating Eccentric Pin	
173 *502685	x x	Needle Vibrating Eccentric Complete	502625, 502626
174 502620	x x	Needle Vibrating Adjusting Eccentric	
175 1258-830	x x	Needle Vibrating Adjusting Eccentric Set Screw (2)	
176 502686	x x	Needle Vibrating Adjusting Eccentric Complete	502620, two 1258
177 502632	x x	Needle Vibrating Eccentric Complete	502628, 502684, 502685, 502686
178 272143	x x	Arm Shaft Ball Bearing (front)	
179 502511-001	x x	Arm Shaft Oil Slinger and Pinion Spacer	
180 502510	x x	Arm Shaft Oil Shield	
181 214206	x x	Arm Shaft Connection Belt Pulley Spring Flange	
182 500274-830	x x	Arm Shaft Connection Belt Pulley Position Screw	
183 500272-830	x x	Arm Shaft Connection Belt Pulley Set Screw	
184 502509	x x	Arm Shaft Connection Belt Pulley	
185 502682	x x	Arm Shaft Connection Belt Pulley Complete	214206, 500272, 500274, 502509
186 502615	x x	Needle Bar Yoke Connecting Link Eccentric Stud Snap Ring	
187 502618	x x	Needle Bar Yoke Connecting Link Hinge Bearing Bushing (small)	
188 160-805	x x	Needle Bar Yoke Connecting Link Hinge Bearing Pinch Screw	
189 502616-001	x x	Needle Bar Yoke Connecting Link Hinge Bearing	

Ill. Ref. No.	Part No.	for Class G1 G3	Name	Components
190	502617	x x	Needle Bar Yoke Connecting Link Hinge Bearing Bushing (large)	
191	502692	x x	Needle Bar Yoke Connecting Link Hinge Bearing Complete	160, 502616-01 502617, 502611
192	50429-833	x x	Needle Bar Yoke Connecting Link Eccentric Stud Set Screw	
193	*502613	x x	Needle Bar Yoke Connecting Link	
194	*502724	x x	Needle Bar Yoke Connecting Link Bushing	
195	502706	x x	Needle Bar Yoke Connecting Link Cpl.	50429, 502613, 502724
196	502508	x x	Arm Shaft Connection Belt	
197	201-805	x x	Oil Sight Body Screw (2)	
198	502635-001	x x	Oil Delivery Tube	
199	502647-001	x x	Oil Return Tube (upper)(short)	
200	207-805	x x	Needle Vibrating Gear Oiler Screw	
201	502631	x x	Needle Vibrating Gear Oiler	
202	502636	x x	Needle Vibrating Gear Oiler Wick	
203	502612	x x	Needle Vibrating Gear Oiler Complete	502631, 502636
204	502671-001	x x	Oil Sight Body	
205	502651	x x	Oil Sight Body Wick	
206	502650-001	x x	Oil Sight Body Complete	502651, 502671
207	502505	x x	Arm Head Oil Drain Wick Clamp (front)	
208	502504-001	x x	Arm Head Oil Drain Wick	
209	502919	x x	Arm Head Oil Drain Wick Clamp (back)	
210	207-805	x x	Arm Head Oil Drain Wick Clamp (back and front) Screw (2)	
211	502614	x x	Needle Bar Yoke Connecting Link Eccentric Stud	
212	502925	x x	Bed Plug Screw	
213	502561	x x	Feed Regulating Stud Button	
214	225-805	x x	Feed Regulating Stud Spring Screw	
215	502560-001	x x	Feed Driving Rock Shaft Oiling Wick	
216	502557	x x	Feed Driving Rock Shaft	
217	502709	x x	Feed Driving Rock Shaft Cpl.	502557, 502560
218	200393-803	x x	Feed Driving Rock Shaft Collar Set Screw (4)	
219	203244	x x	Feed Driving Rock Shaft Collar with two 200393 (2)	
220	502558	x x	Feed Driving Rock Shaft Bushing (back and front)(2)	
221	270016	x x	Feed Driving Connection Needle Bearing	
222	*502549	x	Feed Driving Connection	
223	502548	x	Feed Driving Connection Cpl.	270016, 502549
224	500258-803	x	Feed Driving Connection Hinge Screw	
225	500785-805	x	Feed Driving Connection Hinge Screw Nut	
226	502550	x	Feed Driving Connection Crank	
227	500257-805	x	Feed Driving Connection Crank Pinch Screw	
228	502708	x	Feed Driving Connection Crank Complete	500227, 502550
229	502542	x x	Feed Bar Hinge Pin Oiling Felt	
230	502541	x x	Feed Bar Hinge Pin	
231	502544	x x	Feed Bar Hinge Pin Thrust Washer (2)	
232	502559	x x	Feed Driving Rock Shaft Crank	
233	500257-805	x x	Feed Driving Rock Shaft Crank Pinch Screw	
234	624-833	x x	Feed Bar Hinge Pin Set Screw	
235	502710	x x	Feed Driving Rock Shaft Crank Complete	500257, 502559, two 624
236	502545	x x	Feed Bar Lifting Link	
237	51388-803	x x	Feed Bar Lifting Link Hinge Pin Cap Screw	
238	502546	x x	Feed Bar Lifting Link Hinge Pin	
239	502540-002	x x	Feed Bar	
240	50578-805	x x	Feed Bar Lifting Link Hinge Pin Pinch Screw	
241	502711-002	x x	Feed Bar Complete	50578, 502540-0
242	502675-002	x x	Feed Driving Rock Shaft Crank Complete	51388, 502541, 502542, 502545, 502546, 502710, 502711-002 to 502544
243	502547-001	x x	Feed Dog	
244	50624-830	x x	Feed Dog Screw (2)	
245	838-830	x x	Feed Shaft Bushing (center and front) Set Screw (2)	

Ill. Ref. No.	Part No.	for Class G1 G5	Name	Components
246	502515	x x	Bed Shaft Bushing (front)	
247	502516	x x	Bed Shaft Bushing (front)	
248	502703	x x	Oil Wick Bed Shaft Bushing (front) Complete	502515, 502516
249	502519	x x	Bed Shaft Gear	
250	1259-630	x x	Bed Shaft Gear Set Screw (2)	
251	502712	x x	Bed Shaft Gear Complete	502519, two 1259
252	502514	x x	Bed Shaft Bushing (center)	
253	502506	x x	Oil Pump Driving Gear	
254	1258-830	x x	Oil Pump Driving Gear Set Screw (2)	
255	502705	x x	Oil Pump Driving Gear Cpl.	502506, two 1258
256	502513-001	x	Bed Shaft	
257	502513-002	x	Bed Shaft	
258	502678-001	x	Bed Shaft Cpl.	502513-001, 502579
259	502678-002	x	Bed Shaft Complete	502513-002, 502579
260	502579	x x	Bed Shaft Oil Wick	
261	272144	x x	Bed Shaft Ball Bearing	
262	502518-001	x x	Bed Shaft Connection Bolt Pulley Spacer	
263	500319-830	x x	Bed Shaft Connection Belt Pulley Set Screw (2)	
264	502517	x x	Bed Shaft Connection Bolt Pulley	
265	502704	x x	Bed Shaft Connection Belt Pulley Complete	502517, two 500319
266	*502551-002	x x	Feed Driving Eccentric	
267	500274-830	x x	Feed Driving Flange Position Screw	
268	500272-830	x x	Feed Driving Flange Set Screw	
269	502556	x x	Feed Driving Flange	
270	460-805	x x	Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw (2)	
271	502555	x x	Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw Packing (2)	
272	502554	x x	Feed Driving Eccentric Friction Gib	
273	50578-805	x x	Feed Driving Eccentric Friction Gib Adjusting Screw (2)	
274	502707	x x	Feed Driving Flange Complete	500272, 500274, 502554, 502556, two each 460, 50578, 502555
275	502944	x x	Feed Driving Eccentric Adjusting Disc	
276	270508	x x	Feed Driving Eccentric Adjusting Disc Spring	
277	502553	x x	Feed Driving Eccentric Adjusting Disc Spring Retainer	
278	140082-805	x x	Feed Driving Eccentric Adjusting Disc Spring Retainer Screw (2)	
279	502943	x x	Feed Driving Eccentric Cpl.	270508, 502551-002, 502944, 502553, 502707, two 140082
280	502886	x x	Hook Shaft Gear Box Oil Pipe Holder	
281	502575	x x	Hook Shaft Gear Box Oil Pipe	
282	502649	x x	Oil Return Tube (lower) Grommet	
283	502648 001	x x	Oil Return Tube (lower) (long)	
284	502576-001	x x	Hook Shaft Gear Box Oil Tube (plastic)	
285	502701	x x	Oil Pump Outlet Tube	
286	502643	x x	Oil Pump Body	
287	502700	x x	Oil Pump Body Complete	502643, 502701
288	1186-803	x x	Oil Pump Mounting Screw (2)	
289	50311-830	x x	Oil Pump Gear Set Screw (2)	
290	502644	x x	Oil Pump Gear	
291	502702	x x	Oil Pump Gear Complete	502644, two 50311
292	502646	x x	Oil Pump Screw Shaft	
293	502521	x x	Bed Shaft Gear Box Cover Gasket	
294	502520	x x	Bed Shaft Gear Box Cover	
295	502574	x x	Hook Shaft Gear Box Cover Gasket	
296	502543	x x	Feed Bar Hinge Pin Oiling Felt Clamp	
297	502573	x x	Hook Shaft Gear Box Cover	
298	500245-805	x x	Bed Shaft Gear Box Overflow and Drain Plug Screw	
299	500263-805	x x	Bed Shaft Gear Box Cover Screw (6)	
300	502593	x x	Machine Leg (rear)	
301	500250-819	x x	Machine Leg Screw (2)	
302	500263-805	x x	Hook Shaft Gear Box Cover Screw	
303	502885	x x	Bed Spacer (rear and right end)(3)	
304	502884	x x	Bed Spacer (front)	
305	502577	x x	Hook Shaft Gear Box Plug	
306	502578	x x	Hook Shaft Gear Box Screw Gasket	

List of Parts 457 G1/

Ill. Ref. Part No. No.	for Class G1 G5	Name	Components
307	502899	x x Hook Gear Box Vent Complete	500248-002, 502900, 502901
308	500248-002	x x Hook Gear Box Vent Screw	
309	502901	x x Hook Gear Box Vent Tube	
310	502903	x x Hook Gear Box Vent Adaptor Clamping Sleeve Nut	
311	502904	x x Hook Gear Box Vent Adaptor Clamping Sleeve	
312	502902	x x Hook Gear Box Vent Adaptor Nipple	
313	502900	x x Hook Gear Box Vent Adaptor with 502902, 502903, 502904	
314	502536	x x Bobbin Case Stop	
315	190-805	x x Bobbin Case Stop Screw	
316	210735	x x Bobbin Case Latch Fulcrum Pin	
317	502717	x x Bobbin Case Latch Lever	
318	210913	x x Bobbin Case Latch	
319	502529	x x Bobbin Case Latch Complete	210735, 210913, 502717
320	200964-803	x x Bobbin Case Latch Stop Screw	
321	210736	x x Bobbin Case Latch Spring	
322	502716	x x Bobbin Case Cap Complete	200592, 201016, 271964, 502528
323	201016-803	x x Bobbin Case Tension Spring Regulating Screw	
324	200592-803	x x Bobbin Case Tension Spring Screw	
325	271964	x x Bobbin Case Tension Spring	
326	502528	x x Bobbin Case Cap	
327	502530	x x Bobbin Case Cap Complete	200964, 210736, 502529, 502716
328	502527	x x Bobbin Case Base	
329	502538	x x Hook Gib	
330	141525-806	x x Hook Gib Screw (3)	
331	502532	x x Hook Body with 502535, 502563	
332	500306-830	x x Hook Set Screw	
333	502563	x x Hook Oil Retaining Washer	
334	502539-002	x x Hook Needle Guard and Counterbalance	
335	141507-803	x x Hook Needle Guard and Counterbalance Screw	
336	502562	x x Hook Complete	141507, 502532, 502538, 502539- 002, two 500306, three 141525 502527, 502530
337	502531	x x Bobbin Case Complete	502531, 502562
338	502534	x x Hook and Bobbin Case Cap Cpl.	
339	457-805	x x Hook Oil Bypass Plug Screw	
340	500786-805	x x Hook Oil Regulating Screw Nut	
341	500247-805	x x Hook Oil Regulating Screw	
342	502568	x x Hook Shaft	
343	276236-805	x x Hook Shaft Oil Filter Wick Screw	
344	502928	x x Hook Shaft Oil Filter Felt (wick)	
345	502580	x x Hook Shaft Oil Filter Wick Screw Holder Seal	
346	502677	x x Hook Shaft Complete	276236, 502568, 502580, 502928
347	858-830	x x Hook Shaft Pressure Bushing (back) Set Screw	
348	502582	x x Hook Shaft Pressure Bushing (back) Oil Wick	
349	502581	x x Hook Shaft Pressure Bushing (back)	
350	502676	x x Hook Shaft Pressure Bushing (back) Complete	502581, 502582
351	502526	x x Bobbin	
352	143014	x x Hook Driving Shaft Bevel Gear with two 1259	
353	1259-830	x x Hook Driving Shaft Bevel Gear Set Screw (2)	
354	858-830	x x Hook Driving Shaft Bushing Set Screw	
355	502566	x x Hook Driving Shaft Bushing	
356	502533	x x Hook Driving Shaft Bushing Oil Wick	
357	502713	x x Hook Driving Shaft Bushing Cpl.	502533, 502566
358	502567	x x Hook Driving Shaft Helical Gear	
359	1259-830	x x Hook Driving Shaft Helical Gear Set Screw (2)	
360	502714	x x Hook Driving Shaft Helical Gear Complete	502567, two 1259
361	502565	x x Hook Driving Shaft	
362	502569	x x Hook Shaft Bevel Gear	
363	1259-830	x x Hook Shaft Bevel Gear Set Screw (2)	
364	502715	x x Hook Shaft Bevel Gear Cpl.	502569, two 1259
365	500264-830	x x Hook Shaft Bushing (front) Set Screw	
366	502610	x x Hook Shaft Bushing (front)	
367	502572	x x Hook Shaft Bushing (front)	

5 to SINGER Form 30-258 G (364)

Ill. Ref. No.	Part No.	for Class G1 G5	Name	Components
368	502611	x x	Hook Shaft Bushing (front)	Cap
369	1472-805	x x	Hook Shaft Bushing (front)	Cap Set Screw (3)
370	500286-803	x	Feed Reversing Mechanism	Support Link Stop Screw
371	1520-803	x	Feed Reversing Mechanism	Support Link Stop Screw Nut
372	502743	x	Feed Reversing Lever	Connecting Link
373	502749	x	Feed Reversing Lever Handle	
374	502746	x	Feed Reversing Lever Cpl.	460, 502747
375	460-850	x	Feed Reversing Lever Set Screw	
376	502747	x	Feed Reversing Lever	
377	502748	x	Feed Reversing Lever Stud	
378	350583-819	x	Feed Reversing Spring Screw	
379	1517-819	x	Feed Reversing Spring Screw Nut	
380	140379-803	x	Feed Reversing Lever Hinge	Screw
381	502745	x	Feed Reversing Spring	
382	51676-819	x	Feed Reversing Lever Handle	Screw Nut
383	1319-819	x	Feed Reversing Lever Handle	Screw
384	500227-805	x	Feed Driving Connection Crank	Pinch Screw
385	502734	x	Feed Driving Connection Crank	
386	502733	x	Feed Driving Connection Crank	Complete 500237, 502734
387	206758	x	Feed Driving Connection Crank	Hinge Screw Oil Wick
388	500285-803	x	Feed Driving Connection Crank	Hinge Screw
389	502735	x	Feed Driving Connection Crank	Hinge Screw Complete 206758, 500285
390	502732	x	Feed Driving Connection Link	
391	1708-803	x	Feed Driving Connection Crank	Hinge Screw Nut
392	276171	x	Feed Driving Eccentric Connection	Link Hinge Pin with 244071
393	244071	x	Feed Driving Eccentric Connection	Link Hinge Pin Oil Packing (wick)
394	502737	x	Feed Reversing Shaft Spacer	
395	500288-803	x	Feed Reversing Shaft Collar	Set Screw
396	502740	x	Feed Reversing Shaft Collar	
397	502739	x	Feed Reversing Shaft Collar	Complete 502740, two 500288
398	502738	x	Feed Reversing Shaft	
399	502742	x	Feed Reversing Lever Connecting	Crank
400	1404-805	x	Feed Reversing Lever Connecting	Crank Pinch Screw
401	502741	x	Feed Reversing Lever Connecting	Crank Complete 1404, 502742
402	500287-803	x	Feed Reversing Lever Connecting	Link Stud
403	502744	x	Feed Reversing Lever Connecting	Link Stud Retainer
404	453-803	x	Feed Reversing Mechanism	Support Link Stud Set Screw
405	276209	x	Feed Reversing Mechanism	Support Link Stud
406	276208	x	Feed Reversing Mechanism	Support Link with 200386
407	200386-803	x	Feed Reversing Shaft Crank	Hinge Stud Set Screw
408	502731	x	Feed Reversing Shaft Crank	Link
409	458-830	x	Feed Driving Eccentric Connection	Link Hinge Pin Set Screw
410	502730	x	Feed Reversing Shaft Crank	Link Complete 458, 502731
411	502729	x	Feed Driving Connection	
412	502728	x	Feed Driving Connection Cpl.	270016, 502729
413	276206	x	Feed Reversing Shaft Crank	Hinge Stud with 276207
414	276207	x	Feed Reversing Shaft Crank	Hinge Stud Oil Packing (wick)
415	200040-805	x	Feed Reversing Shaft Crank	Pinch Screw
416	200386-803	x	Feed Reversing Shaft Crank	Hinge Stud Set Screw
417	270830	x	Feed Reversing Shaft Crank	with 200040 and 200386
418	276179	x	Feed Reversing Shaft Bushing	(front)
419	453-803	x	Feed Reversing Shaft Bushing	(back and front) Set Screw (2)
420	276162	x	Feed Reversing Shaft Bushing	(back)

FOR INFORMATION

*502501-001	x	Arm
*502501-002	x	Arm
*502721-001	x	Arm and Bed (bolted and painted)
*502721-002	x	Arm and Bed (bolted and painted)
204235	x	Arm Position Pin (2)
116-805	x	Arm Set Screw (4)
202005	x	Arm Set Screw Washer (4)
*502512-001	x	Bed
*502512-002	x	Bed
*508336-015	x	Variety Plate
*508336-054	x	Variety Plate
228485	x	Variety Plate Drive Screw (2)

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

Accessories

FOR CLASS 457 G 1 and G 5 MACHINES

Machine Base and Oil Reservoir with Knee Lifter

501	502637	Oil Filter	
502	502587-001	Knee Lifter Plunger	
503	502642	Machine Base and Oil Reservoir	
		Static Grounding Contact Wire	
504	502641	Machine Base and Oil Reservoir	
		Static Grounding Contact	
505	502640	Machine Base and Oil Reservoir	
		Gasket (short)	
506	502639-001	Machine Base and Oil Reservoir	
		Gasket (long)	
507	502638	Machine Base and Oil Reservoir	
508	502583	Knee Lifter Knee Plate Arm	
509	350231-803	Knee Lifter Knee Plate Set Screw	
510	288364	Knee Lifter Knee Plate with 350231	
511	500249-805	Knee Lifter Rock Shaft Hub Pinch	
		Screw (2)	
512	502591	Knee Lifter Rock Shaft Hub	
513	502720	Knee Lifter Rock Shaft Hub Cpl.	502591, two 500249
514	268072	Knee Lifter Rock Shaft Collar	
		with two 200386	
515	200386-803	Knee Lifter Rock Shaft Collar	
		Set Screw (2)	
516	502589	Knee Lifter Rock Shaft	
517	502590	Knee Lifter Rock Shaft Crank	
518	500266-805	Knee Lifter Rock Shaft Crank	
		Pinch Screw	
519	500271-805	Knee Lifter Rock Shaft Crank Stop	
		Screw (right)	
520	500270-805	Knee Lifter Rock Shaft Crank Stop	
		Screw (left)	
521	500785-805	Knee Lifter Rock Shaft Crank Stop	
		Screw (left) Nut	
522	500785-805	Knee Lifter Rock Shaft Crank Stop	
		Screw (right) Nut	
523	502719	Knee Lifter Rock Shaft Crank Cpl.	500266, 500270, 500271, 502590, two 500785
524	502680	Machine Base and Oil Reservoir	
		with Knee Lifter Complete	228364, 268072, 502583, 502587-001 502589, 502637, 502638, 502639-001 502640, 502641, 502642, 502719, 502720
620	176-850	Attachment Screw	
622	289-850	Cloth Guide Thumb Screw	
623	231337	Cloth Guide	
624	12361	Machine Hinge Connection (2)	
625	502526	Bobbin (2)	
626	225554	Wrench	
627	121741	One Quart Can filled with light	
		grade Oil	
628	503645	Combined Screw Driver and Screw Wrench	
629	41400	Machine Rest Pin (wood)	
630	225498	Screw Driver	
631	228476	Screw Driver (Bobbin Case)	
632	120440	Screw Driver	

Thread Unwinder

640	228776	Thread Unwinder Complete (for two Spools)	228766 to 228768, 228770, 228774, two each 150203, 228764, 228769 and three Wood Screws
641	228770	Thread Unwinder Thread Guide Holder	
642	228769	Thread Unwinder Thread Guide (2)	
643	228774	Thread Unwinder Thread Guide Rod	
644	228766	Thread Unwinder Spool Rest with 201254	
645	201254-803	Thread Unwinder Spool Rest Set Screw	
646	228764	Thread Unwinder Spool Pin (2)	
647	150203	Thread Unwinder Spool Rest Cushion (felt)(2)	
648	228767	Thread Unwinder Spool Rest Rod	
649	---	Thread Unwinder Wood Screw (7/8 in. No. 12)(3)	
650	228768	Thread Unwinder Spool Stand	

Universal Bobbin Winder

660	249462	Universal Bobbin Winder Cpl.	200056, 200082, 200113, 200299, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259662, 259930, two each 225459 and Wood Screw
661	225462	Bobbin Winder Tension Bracket Cpl.	13710, 201572, 225461 and two 2102
662	201572-819	Bobbin Winder Tension Stud Thumb Nut	
663	13710	Bobbin Winder Tension Spring	
664	2102	Bobbin Winder Tension Disc (2)	
665	201499-819	Bobbin Winder Tension Stud	
666	225461	Bobbin Winder Tension Bracket with 201499	
667	200082-804	Bobbin Winder Tension Bracket Screw	
668	228026	Bobbin Winder Tension Bracket Screw Washer	
669	259662	Bobbin Winder and Tension Bracket Base	
670	---	Bobbin Winder Wood Screw (3/4 in. No. 12 RHB)(2)	
671	225456	Bobbin Winder Frame Spring Plunger	
672	225455	Bobbin Winder Frame Spring	
673	259930	Bobbin Winder Pulley with 457	
674	457-830	Bobbin Winder Pulley Set Screw	
675	244071	Bobbin Winder Frame Oil Packing (wick)	
676	259660	Bobbin Winder Frame Oil Well Washer	
677	225453	Bobbin Winder Frame with 244071 and 259660	
678	225381	Bobbin Winder Spindle	
679	225454	Bobbin Winder Frame Hinge Pin	
680	200299-819	Bobbin Winder Stop Latch Trip Lever Hinge Screw	
681	202478	Bobbin Winder Stop Latch Trip Lever	
682	200056-805	Bobbin Winder Stop Latch Screw	
683	225444	Bobbin Winder Stop Latch	
684	225458	Bobbin Winder Stop Latch Thumb Screw	
686	200113-806	Bobbin Winder Brake Clamp Screw	
687	259429	Bobbin Winder Brake Clamp	
688	259428	Bobbin Winder Brake (leather)	
689	225459	Bobbin Winder Stop Latch Thumb Lever Hinge Stud (2)	
---	1906-12-1	Needle (3)	
---	1906-14-1	Needle (2)	

Form 30-258aG

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